

Technical Data Sheet

110 – Easy Mix Clear

Product Information

: **110 – Easy Mix Clear Coat** is high solid polyurethane clear coat very handy user friendly with an easy 1 : 1 mixing ratio. It has excellent leveling, slip, high gloss and good resistance to weathering with long lasting durability for high-quality automotive finishes.

Physical Characteristics

110 – Easy Mix Coat	
Chemical Base	2K Polyurethane
Solid Content	48%
Viscosity (RTS)	16 - 18 DIN-Cup 4 / 20°C
Theoretical Yield	8 - 10 m ² /Ltr/50 μm

Mixing Ratio



1 : 1 No thinner recommended

Clear : 100% by vol. 110 – Easy Mix Clear

Hardener : 100% by vol. 107 – Easy Mix Hardener

Thinner : No thinner recommended,

However, if needed no harm when added 0 – 5% maximum 444 PU Thinner

Gravity Cup Spraying Pressure



HVLP-gravity-feed spray gun: 1.3 mm / 1.8 – 2.0 Bar

Number Of Spray coats



1½ - 2 coat leads to 50 - 60 μm

Flash Off and Drying Time



	Air Dry	Drying at 60 °C
Flash Off Between Spraycoat	3 - 5 minutes	3 - 5 minutes
Flash Off Before Baking	-	10 minutes
Dust Free	20 - 30 minutes	-
Dry to Handle	1 - 2 Hours	20 - 30 minutes
Dry to Polish	3 - 9 Hours	After cool down

Pot Life at 20 °C



60 – 120 Minutes

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Safety Advice



The products are suitable for professional use only
Use suitable respiratory protection

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